

ROMILOY® 5820 UV

PC/PBT-Blend, chlorine-, bromine- and antimony-free flame retardant, UV- stabilized

<i>Properties</i>	<i>Unit</i>	<i>Test Method</i>	<i>Test Condition</i>	<i>Value*</i>
Mechanical				
Tensile Modulus	MPa	DIN EN ISO 527	23°C 1 mm/min	3,000
Tensile Strength	MPa	DIN EN ISO 527	23°C 50 mm/min	50
Elongation at Break	%	DIN EN ISO 527	23°C 50 mm/min	25
Flexural Modulus	MPa	DIN EN ISO 178	23°C 2 mm/min	3,000
Flexural Strength	MPa	DIN EN ISO 178	23°C 2 mm/min	84
Notched Impact Strength (Charpy)	kJ/m ²	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23°C	7
Impact Strength (Charpy)	kJ/m ²	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23°C	n.b.
Physical				
Density	g/cm ³	DIN EN ISO 1183	23°C, 50% RH	1.30
Water Absorption	%	DIN EN ISO 62	23°C, 24 h	0.3
Thermal				
Heat Distortion Temperature A	°C	DIN EN ISO 75/1	1.8 MPa	87
Vicat Softening Temperature B 50	°C	DIN EN ISO 306	50 N 50°C/h	119
Melt Mass Flow Rate (MFR)	g/10 min	DIN EN ISO 1133	240°C, 5 kg	15
Thermal Coefficient of Linear Expansion	10 ⁻⁴ · K ⁻¹	ISO 11359-2	23°C - 55°C	-
Processing Shrinkage	%	DIN EN ISO 294-4	23°C	0.5 - 0.7
Flammability (own testing)	--	UL94	1.5 mm	V0

* = These are average figures, which could vary in each production batch due to addition of pigments, antistatiska, slip, uv stabilizer or other.

ROMIRA GMBH